

Core Content D&T GCSE Key Learning

Metals

Paul Boyd
Julie Boyd

This resource has been formatted as an A4 page to make it easier to print slides as handouts. If other formats are required changes can be made in the settings.

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About this resource

- This resource summarises key learning for metals for the D&T GCSE core content. Learning is relevant to all exam boards but users should check their specification to identify materials relevant to them and to identify any additional materials that should be considered.
- The focus of this resource is the key learning for the D&T GCSE core content:
 - All specifications: categorization, names, properties, uses
 - Some specs also include: sources/raw material, finishes, stock forms

(Note that for the core content students don't need to know how to 'make' using all materials, although practical activities are a good way for students to engage in the learning)

- This resource is part of a series covering each D&T material area and there's a common format across the resources. Resources include:
 - Knowledge-based slides: one summarising basic information in a visual format, one with more detailed background information (not all detail is relevant to D&T GCSE but gives context to the learning), and one summarising material properties.
 - Retrieval activities: revision cards for summarising key learning, an activity where students identify products and their materials, and a 'knowledge drop' activity where students retrieve as much knowledge as they can within a short timescale. This activity can be structured e.g. timed slot with keywords hidden, additional time with keywords visible as a prompt (with new additions in a different colour) and a third time slot where students pair up to share ideas. The logos on this activity prompt analytical thinking and the 'top tips' and 'writing questions' sections encourages deeper and application of knowledge in a broader context.

Ferrous

Ferrous indicates the presence of iron.
Ferrous metals include steel and pig iron, with small amounts of carbon added, as well as alloys of iron, with other metals (such as stainless steel).
Properties include magnetism and rusting.

Low carbon steel/Mild steel: Screws, girders, nails, car bodies
High carbon steel/Tool steel: Workshop tools, scissors, metal cutting tools
Iron/Cast iron: Cooking pans, vices, manhole covers, post box

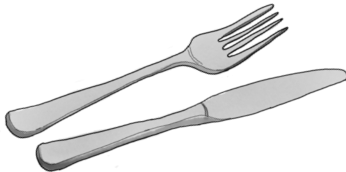
Non-ferrous

More expensive than ferrous metals, non-ferrous metals are used because of desirable properties such as low weight (e.g. aluminium) and higher conductivity (e.g. copper). Non ferrous metals also don't rust.

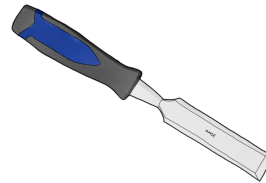
Aluminium: Pots & pans, sports cars, bike frames, drink cans, foil take-away trays
Copper: Plumbing supplies, electrical cables
Tin: Can production, soft solder
Brass: Plumbing fittings, ornate artifacts, musical instruments



Stainless steel



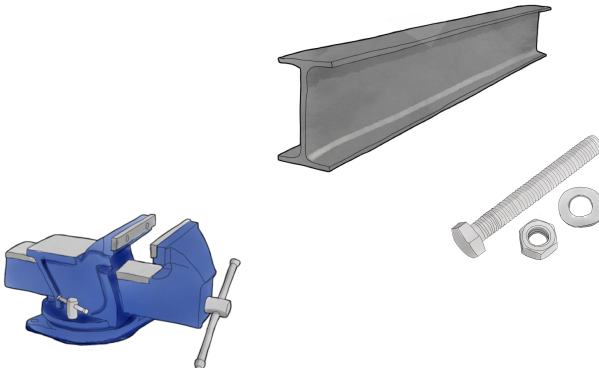
High carbon steel



Iron



Mild steel



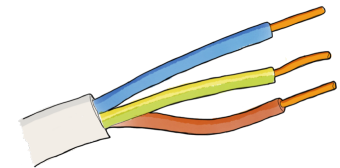
Tin



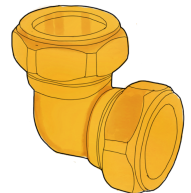
Aluminium



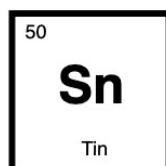
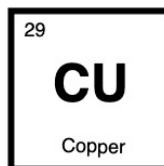
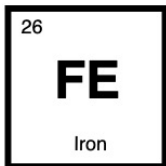
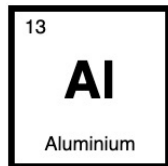
Copper



Brass



- Metal occurs naturally & is **mined** from the ground as **ore** which is rock containing pure metal. Furnaces are used to extract the metal as a molten liquid.
- Processing metal takes a lot of energy but most can be recycled.
- Metals can be categorised into **ferrous** and **non-ferrous**.



The periodic table classifies different elements, including pure metals. The code for iron is 'FE' & this can be a useful revision tool as these are the first two letters of 'ferrous' & ferrous metals are ones that contain iron.



Ferrous



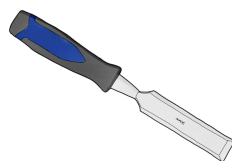
Iron



Stainless steel



Mild steel



High carbon steel

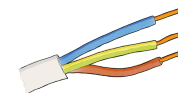
Non-ferrous



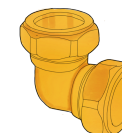
Tin



Aluminium



Copper



Brass



Processing metal takes a large amount of energy which is why metals like aluminium are regularly recycled e.g. 95% less energy is used to recycle aluminium than producing the raw material. This also saves natural resources & reduces the amount of metal that needs to be imported from abroad.



- Ferrous metals contain iron & most are **magnetic**
- Ferrous metals carbon content means they tend to **rust** when exposed to moisture and oxygen.
- The amount of carbon in ferrous metals impacts on how hard & **malleable** the metal is.
- Non ferrous metals don't contain iron & are more malleable, more resistant to corrosion & most are not magnetic.
- Non ferrous metals are more expensive than ferrous metals but they have desirable properties e.g. low weight, high **conductivity** & not rusting.








Copper **oxidises**, which means the surface changes colour over time. The thin oxide layer is called patina & Verdigris is the name given to the green colour change. This is often used by designers & architects e.g. when designing roofing or on parts of buildings like the dome in the image.



Alloys are man made metals that have been combined with a metal or a non metal to improve the properties or appearance of the original materials e.g. brass, steel, pewter.

Precious metals such as gold, silver & platinum, lead & mercury are also non ferrous metals. Lead & mercury are poisonous.




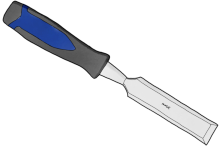


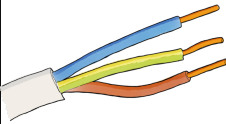


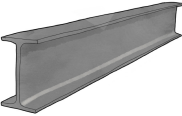
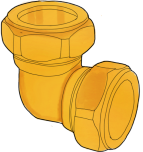
	Type of metal	Properties	Uses
Ferrous metals Ferrous metals contain iron, are magnetic & rust if exposed to moisture without a protective finish. Carbon is commonly added to ferrous metals to increase the hardness of the iron.	Mild steel (low carbon steel)	Tough, ductile, poor corrosion resistance, high tensile strength, malleable, magnetic	Girders, car body panels & bike frames, nails, screws, bolts 
	High carbon steel (tool steel)	Similar to low carbon steel but less ductile and doesn't rust as easily, hard but also brittle, smooth texture	Tools e.g. screwdrivers, tap and dies, chisels, blades, scissors 
	Stainless steel (steel, chromium & nickel alloy)	Tough, resists corrosion, hard, can be magnetic, resists wear and tear, can be hard to cut	Sinks, industrial work surfaces in kitchens, cutlery, medical equipment 
	Cast iron	Brittle, hard skin but soft core, magnetic, self lubricates, strong	Manhole covers, post boxes, vices, brake discs, machine parts 
	High speed steel (alloys can include chromium, Tungsten, Cobalt, Carbon)	Can withstand high temperatures, high resistance to wear, tough	Drill bits & cutting tools 
Non-ferrous metals Non-ferrous metals don't contain iron, are not magnetic & don't rust.	Aluminium	Lightweight, good strength to weight ratio, ductile, malleable, resists corrosion	Pans, drink cans, car body panels and bike frames, takeaway trays, foil, aircraft bodies 
	Copper	Oxidises to a green colour unless treated, very ductile, malleable, conductive, corrosion resistant	Green colouring after oxidation is used by architects e.g. for roofing, pipes, electric cables, hot water tanks 
	Tin	Soft, malleable, ductile, conductive, low melting point, good corrosion resistance	Tin cans, solder, alloyed with copper to create bronze 
	Pewter	Low melting point, malleable, ductile, good corrosion resistance, not magnetic	Jewellery, candlesticks, tankards, outdoor lights, decorative homeware 
	Zinc	Conductive, malleable, ductile, very corrosion resistant, low melting point	Mainly used to add a galvanised finish to steel to prevent rusting 
	Brass (copper & zinc alloy)	Strong, ductile, resists corrosion, conductive, oxidises to a dark brown, malleable	Taps & plumbing, musical instruments 

Revision Cards: Metals

Material name & sample or photo	Classification e.g. ferrous, non-ferrous	Stock forms e.g. standard sizes
Uses	Properties e.g. physical properties, working properties	
Finishes e.g. something added to the surface to change the properties	Sustainability e.g. impact on the environment	
Other important information & useful images		

Material name & sample or photo	Classification e.g. ferrous, non-ferrous	Stock forms e.g. standard sizes
Uses	Properties e.g. physical properties, working properties	
Finishes e.g. something added to the surface to change the properties	Sustainability e.g. impact on the environment	
Other important information & useful images		

What type of metal am I made from?

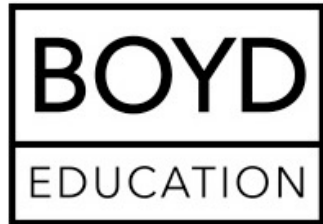
Product	Type of metal	Properties that make it a suitable choice for the product	Product	Type of metal	Properties that make it a suitable choice for the product
 Drinks can			 Chisel		
 Cutlery			 Screws, nuts and bolts		
 Electrical wire			 Post box		
 Food can			 Girder		
 Pipe fittings			Name another example of a product made from metal		

Ferrous & Non - Ferrous Metals

	Categorization	Source	Uses	Properties	Ferrous	Non-ferrous
Alloy						4. What top tips would you give yourself e.g. common mistakes & key things to remember
Cast iron						
Mild steel						
Low carbon steel						
Stainless steel						5. On the back of this sheet write examples of questions that test your knowledge.  You could write your own questions or find examples of past exam questions.
High speed steel						
Pewter						
Brass						
Zinc						
	Bronze	Tin	Copper	Aluminium	High carbon steel	



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